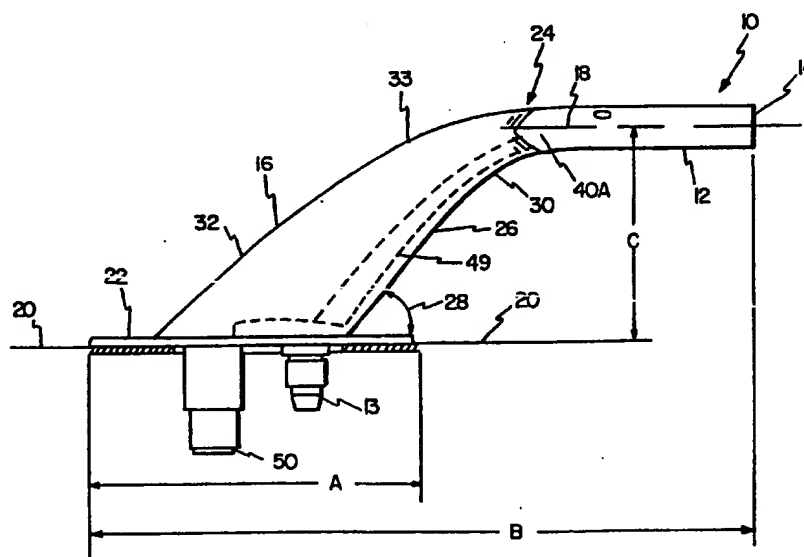




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵ : G01P 5/165	A1	(11) International Publication Number: WO 94/02858 (43) International Publication Date: 3 February 1994 (03.02.94)
<p>(21) International Application Number: PCT/US93/06582</p> <p>(22) International Filing Date: 13 July 1993 (13.07.93)</p> <p>(30) Priority data: 07/916,498 20 July 1992 (20.07.92) US</p> <p>(71) Applicant: ROSEMOUNT INC. [US/US]; 12001 Technology Drive, Eden Prairie, MN 55344 (US).</p> <p>(72) Inventors: HEDBERG, Eric, A. ; 1021 Lincoln Avenue, St. Paul, MN 55105 (US). SETTERHOLM, Jeffrey, M. ; 8095 East 230th Street, Lakeville, MN 55044 (US).</p> <p>(74) Agents: WESTMAN, Nickolas, E. et al.; Westman, Champlin & Kelly, Suite 720 - TCF Tower, 121 South Eighth Street, Minneapolis, MN 55402 (US).</p>	<p>(81) Designated States: BR, CA, JP, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).</p> <p>Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>	

(54) Title: AERODYNAMICALLY SHAPED PROBE



(57) Abstract

The present invention relates to an air data sensing probe (10) that has a cylindrical barrel (12) joined to a contoured strut section (16). The strut has leading (26) and trailing (32) edges formed along curved paths, and supports the cylindrical barrel (12) at a position spaced from a mounting surface (20) and facing upstream of relative air movement. The strut (16) has a rounded leading edge (26), and is generally ogival-shaped in cross section. There is a blended, relatively quickly-changing transition section (24, 40A) to blend the trailing end of the cylindrical barrel (12) into the ogival-shaped strut section (16) so that the probe (10) has reduced weight of the strut (16) and reduced drag, and through reduction of the cross-sectional area and rounding the strut leading edge (16), has enhanced anti-icing performance.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FR	France	MR	Mauritania
AU	Australia	GA	Gabon	MW	Malawi
BB	Barbados	GB	United Kingdom	NE	Niger
BE	Belgium	GN	Guinea	NL	Netherlands
BF	Burkina Faso	GR	Greece	NO	Norway
BG	Bulgaria	HU	Hungary	NZ	New Zealand
BJ	Benin	IE	Ireland	PL	Poland
BR	Brazil	IT	Italy	PT	Portugal
BY	Belarus	JP	Japan	RO	Romania
CA	Canada	KP	Democratic People's Republic of Korea	RU	Russian Federation
CF	Central African Republic	KR	Republic of Korea	SD	Sudan
CG	Congo	KZ	Kazakhstan	SE	Sweden
CH	Switzerland	LI	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovak Republic
CM	Cameroon	LU	Luxembourg	SN	Senegal
CN	China	LV	Latvia	TD	Chad
CS	Czechoslovakia	MC	Monaco	TG	Togo
CZ	Czech Republic	MG	Madagascar	UA	Ukraine
DE	Germany	ML	Mali	US	United States of America
DK	Denmark	MN	Mongolia	UZ	Uzbekistan
ES	Spain			VN	Viet Nam
FI	Finland				

AERODYNAMICALLY SHAPED PROBE

BACKGROUND OF THE INVENTION

The present invention relates to an air data sensing probe that is small in size to reduce weight while enhancing aerodynamic performance.

5 Strut-mounted probes for air data sensors have been utilized for years. There have also been probes which include curved tubes that have a forward-facing port for sensing pitot pressure, and curve laterally to the side and rearwardly to a mounting base or plate for mounting onto the side of a fuselage of an air vehicle. Such probes or air data sensing devices protrude from a
10 surface of an air vehicle, and thus will undesirably increase drag when compared with a similar vehicle without such protrusion. Since strut-mounted probes are adjacent to the air vehicle surface, pressure disturbances caused by the strut and adjacent surface need to be compensated in various ways. Strut-mounted probes also have to be heated for de-icing during use. The mass of the
15 air data sensing device should also be minimized.

Cylindrical barrel probes have been utilized for sensing pitot and/or static pressure. Pitot pressure is sensed through a forwardly facing port, while static pressure is sensed through an opening generally perpendicular to the air flow. The strut on which the barrel is mounted generally has a streamlined
20 cross-section in fore and aft direction. Suitable strut thickness has to be provided for de-icing heaters and also for carrying the pressure signal conduits or tubes.

It also has been known in the prior art to provide front and rear edges of air data sensor struts that are shaped in compound curves to transition
25 from a forwardly-facing port to a side-mounting base for the air data sensor.

SUMMARY OF THE INVENTION

The present invention relates to an air data sensor probe which can be for sensing pitot and/or static pressure that utilizes a cylindrical, forward-facing barrel having an open end for sensing pitot pressure. The barrel

is supported by a strut that curves rearwardly from the barrel and also laterally to attach to a mounting base for mounting the air data sensor onto a supporting surface. The strut has diverging front and rear edges that curve toward the mounting base from the barrel. The strut is generally an ogival shape, with a relatively rounded front edge which aids in shedding ice, and thus reduces the amount of heat required during de-icing operation.

The barrel mounts to the strut with a support section that blends rapidly from cylindrical to the ogival shape, using smooth surface contours to minimize drag. The air data sensing probe is small or compact and of low weight when compared to other sensors in use, as well as being low in drag.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a top plan view of a strut mounted air data sensor probe according to the present invention;

Figure 2 is a front elevational view of the device of Figure 1;

Figure 3 is a schematic representation of a top plan view of the device of Figure 1;

Figure 4 is a sectional view taken as on line 4—4 in Figure 3;

Figure 5 is a sectional view taken as on line 5—5 in Figure 3;

Figure 6 is a perspective view of the strut-mounted air data sensor probe made according to the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

As shown in Figure 1, an air data sensing probe indicated generally at 10 in Figure 1 includes a cylindrical barrel portion 12 that has an end opening 14 facing toward the direction of air flow. The cylindrical barrel 12 is mounted onto a strut section 16, which in turn curves laterally and rearwardly from the trailing end of cylindrical barrel 12, and laterally from a central axis 18 of the cylindrical barrel 12 toward a surface or skin 20 of an air vehicle. The strut 16 has a mounting or plate base 22 that mounts to the air

vehicle in a conventional manner. Generally, the outer side of the plate 22 is flush with the skin 20 so that drag is minimized.

As shown in Figure 2, the cylindrical leading end opening 14 is across the entire internal diameter of the barrel 12. The opening 14 forms a
5 pitot pressure sensing port facing in upstream direction to the air flow and is connected to suitable tubing, not shown, within strut 16. The tubing has an end connector 13, which is joined to a suitable pressure sensor, not shown. The cylindrical barrel 12 is transitioned to a generally ogival cross-section shape of the strut 16 (as can be seen in Figures 4 and 5) in a short transition section 24
10 that smoothly blends the cylindrical shape of barrel 12 to the ogival cross-section of strut 16 in a minimum distance and without having sharp or irregular edges. The cylindrical barrel 12 maintains a true cylindrical shape for a substantial length along its longitudinal axis 18, which length is substantially equal to the distance between the place of side surface 20 of the air vehicle and
15 the barrel 12. The effect of the strut on air pressure in opening or port 14 is thus reduced to enhance reliability of the pressure signals.

The strut 16 itself has compound curved front and rear (leading and trailing) edges. A rounded (not sharp) leading edge 26 extends substantially in a straight line adjacent the air vehicle at a forwardly inclined angle indicated
20 at 28 relative to the air vehicle surface 20. The leading edge 26 then curves at section 30 to tangentially join the outer surface of the cylindrical barrel 12. The rear or trailing edge indicated at 32 extends at a gentle but different curve from the point where it joins the base 22 than the leading edge 26 forwardly and outwardly from the aircraft skin 20 and base 22. The edges 32 and 26 converge
25 in direction toward the rear end of barrel 12, or, in other words, diverge in direction away from the barrel 12 back toward the base 22. A gentle, relatively large radius section 33 of the trailing edge 32 blends into the outer surface of the cylindrical barrel 12.

As shown in Figure 2, the strut 16 also tapers in thickness along a central axis 35, which is shown generally in dotted lines at 34, so that the strut 16 is relatively thick or wide at its base portion 36 and reduces in size to a lateral dimension at 38 that is less than the diameter of the cylindrical barrel 12. Smoothly varying compound curved surfaces 39 are used for joining the strut 16 and the cylindrical barrel 12. Referring to Figures 2, 3 and 6, the surfaces are smoothly tapered to avoid irregularities that will increase drag or cause substantial air turbulence. On the upper surface of the strut 16, which is indicated at 40, the transition section 24 has a blending surface 40A. The blending surface 40A smoothly enlarges in multiple directions from the surface 40, and enlarges to become cylindrical at about the line 46. This blending surface also is designed to minimize drag while providing adequate support for the cylindrical forwardly-directed barrel 12. A bottom surface 42 has a similar enlarged surface blending to the cylindrical barrel section 12, as shown in 42A in Figure 6.

The sensor probe 10 has heaters shown schematically at 49 installed in the strut 16 and also may have heaters in the barrel 12 for de-icing. The heaters can be resistance heaters of conventional design. A suitable connector is shown at 50 in Figure 1 for electrical connections to the heaters from the interior of the air vehicle. The leading edge 26 of the strut 16 provides a rounded surface that tends to shed ice. The rounded leading edge 26 also provides an area for insertion of a resistance heater along and close to the edge 26 to increase the temperature sufficiently to melt or remove the ice.

The ogival cross-section strut 16 is thin throughout its length to reduce drag, and the quick transition section 24 from the cylindrical or circular cross-section barrel 12 to a thin ogival strut section 16 is a smooth contoured surface as well that tends to reduce weight, and decrease drag. The transition section 24 extends in direction of axis 18 preferably in the range of one

diameter of the barrel 12. The transition sections should be kept below two barrel diameters in axial direction.

5 The chord length to thickness ratio, that is, the lateral dimension of the ogival cross-section indicated at 26A in Figures 4 and 5 relative to the chord measured from the leading to the trailing edges of the ogival strut and indicated at 26B, for example, provides a strut that reduces drag substantially, and also minimizes the weight while providing adequate strength.

10 The ratio between the transverse dimension 26A and the chordal dimension 26B may change substantially throughout the length of the strut 16. In other words, although the strut 16 is thinner where the chord length is shorter when measured normal to the central axis of the strut 16 the ratio changes. Although the transition surfaces 40A and 42A introduce a dislocation in the flow, the blending area 24 reduces this dislocation. The surfaces of strut 16 are convex on the exterior sides 40 and 42, as shown, and the walls of strut 16 are kept relatively thin. The reduced cross-sectional area of the strut 16 also enhances the anti-icing performance. As previously stated, the effect of strut-induced pressure errors on the measured pitot pressure opening 14 are also reduced. The cylindrical section of the barrel 12 provides for a large size pitot opening 14 relative to the diameter of the tube used.

20 Referring to Figure 3, a static pressure sensing port 60 can be provided on the cylindrical barrel 12 at a desired location both as to annular position around the barrel 12 and also longitudinal or axial position along the barrel 12. Usually, the axis of the static sensing port is to the outer side of the probe and there can be two ports, one facing upwardly at about 60° from horizontal and the other downwardly also 60° from horizontal. These axes are shown at 60A in Figure 2. In such case, suitable plumbing or tubing, not shown, is provided from the port 60 for carrying the static pressure signals back through the strut 16 to the air vehicle.

The probe in one form, is very compact and light. Typically, for an example of proportions, the overall length of the base (A) as shown in Figure 1 may be from 3.5 to 4.5 inches: the length from the trailing out of the base to the tip of the barrel, (B) is 6.25 to 7.5 inches (less than 7.5 inches is preferred); the offset, (C) is 2.25 to 2.5 (less than 2.5 inches is preferred); and the barrel outside diameter is typically .44 inches, to about .5 inches. In Figure 6, the barrel is shorter and the probe is about 6.5 inches in overall length.

The same general proportions can be used in larger pitot-static tubes. For example, where the overall length, (B) may range up to 14 to 18 inches with and the barrel length up to about 6 inches and the diameter about .75 to .9 inches.

Although the present invention has been described with reference to preferred embodiments, workers skilled in the art will recognize that changes may be made in form and detail without departing from the spirit and scope of the invention.

WHAT IS CLAIMED IS:

1. A pressure-sensing probe for mounting on an air vehicle comprising:
 - a barrel having a generally cylindrical shape, a central axis centered on a diameter of the outer surface of the barrel, and a length along the central axis and a pressure sensing port;
 - a mounting base;
 - a strut extending between said mounting base and the barrel comprising curved leading and trailing edges that converge in direction from the mounting base toward the barrel and have a generally ogival cross-sectional shape, the strut extending to a position adjacent an end of the barrel; and
 - a transition surface section interposed between the strut and the barrel that is smoothly contoured to blend from the ogival cross-sectional shape of the strut to the cylindrical shape of the barrel.
2. The pressure sensing probe of claim 1 wherein the transition surface section has an axial dimension in direction along the central axis of the barrel that is not substantially greater than the diameter of the outer surface of the barrel.
3. The pressure sensing probe specified in claim 1 wherein the leading edge of the strut is rounded in cross-section when compared to the trailing edge of the strut, which forms a sharp edge in cross-section.
4. The pressure sensing probe as specified in claim 1 wherein the barrel has a pitot pressure sensing opening at a leading end of the barrel and facing upstream relative to an air flow, the opening having a diameter substantially equal to an inner diameter of the barrel.

5. The pressure sensing probe of claim 1 wherein the pressure sensing port comprises an opening in a leading end of the barrel relative to movement of fluid past the barrel.
6. The pressure sensing probe of claim 5 and a separate static pressure sensing port on the barrel spaced from the leading end.
7. The pressure sensing probe of claim 5 wherein the barrel comprises a tube having an interior bore extending along the central axis and the bore opening to the leading end to form the pressure sensing port.
8. The pressure sensing probe of claim 1 wherein the barrel comprises a straight tube having a substantially uniform outer surface diameter throughout its length and having a substantially uniform diameter bore extending from a leading end of the barrel to position adjacent to the strut, the leading end of the bore forming the pressure sensing port.
9. The pressure sensing probe of claim 1 and heater means on the probe for eliminating ice accumulation.
10. The pressure sensing probe of claim 1 wherein the transition section has an axial length of less than 2 times the diameter of the barrel.

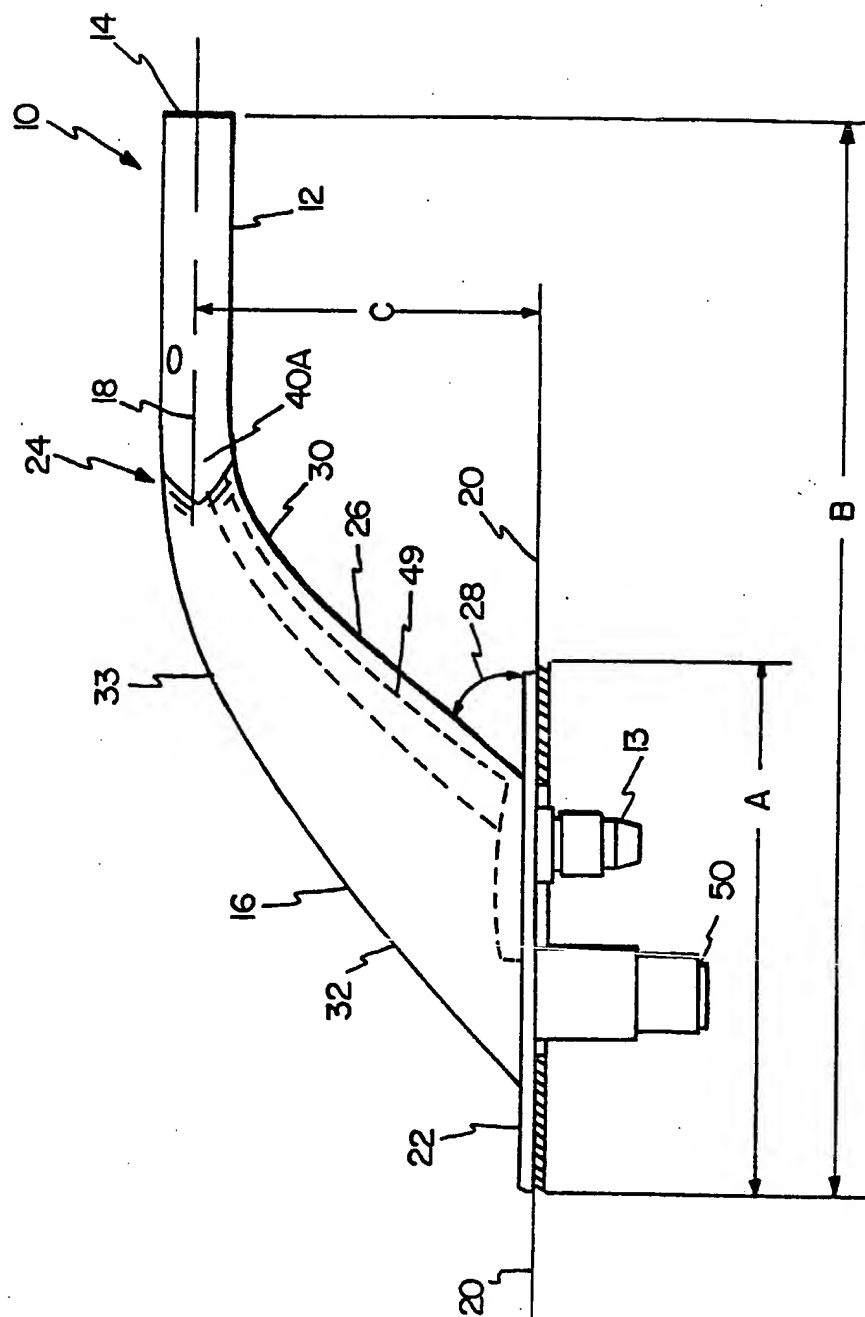


Fig. 1

2/4

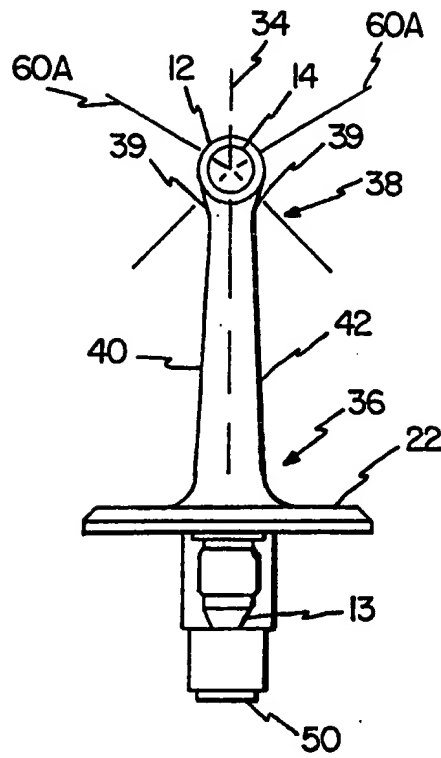


Fig. 2

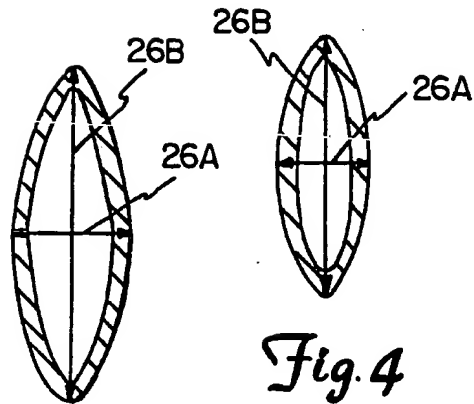


Fig. 4

Fig. 5

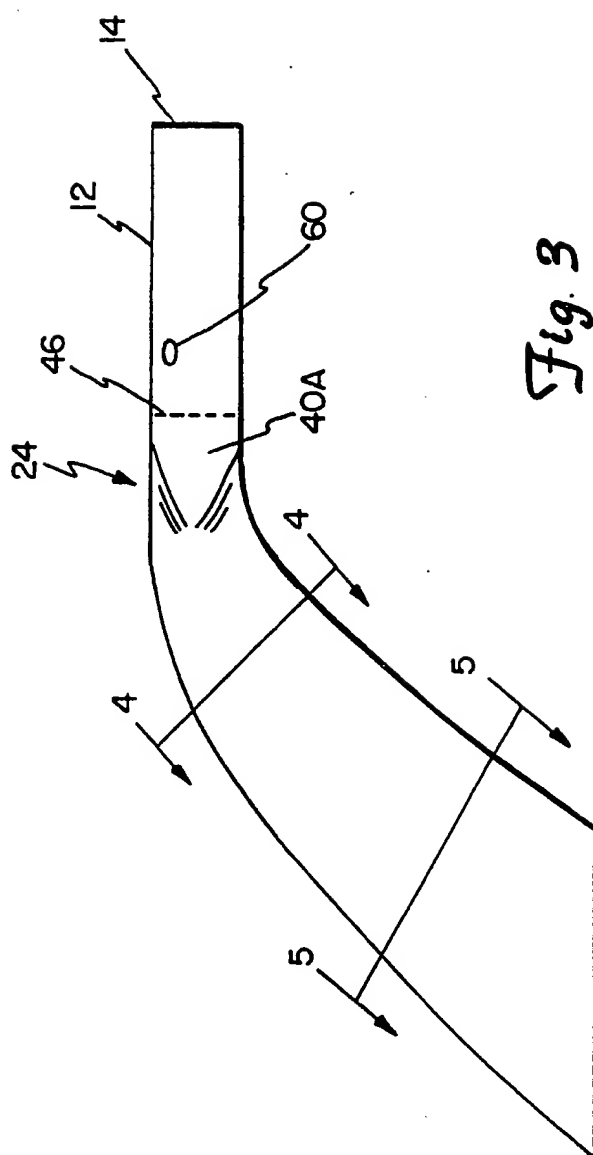


Fig. 3

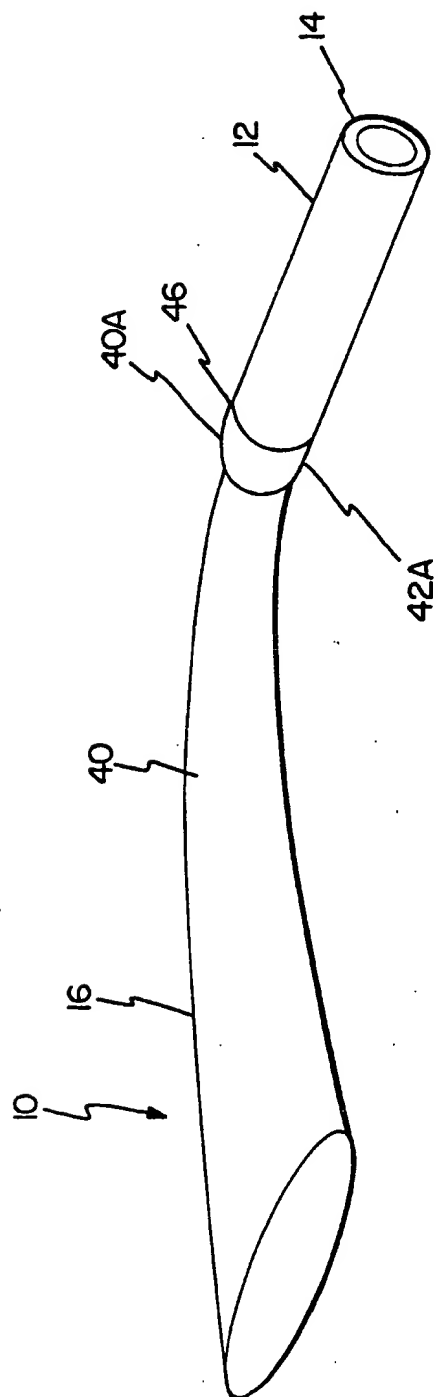


Fig. 6

INTERNATIONAL SEARCH REPORT

PCT/US 93/06582

International Application No.

I. CLASSIFICATION OF SUBJECT MATTER (If several classification symbols apply, indicate all)⁶

According to International Patent Classification (IPC) or to both National Classification and IPC

Int.Cl. 5 G01P5/165

II. FIELDS SEARCHEDMinimum Documentation Searched⁷

Classification System

Classification Symbols

Int.Cl. 5

G01P

Documentation Searched other than Minimum Documentation
to the Extent that such Documents are Included in the Fields Searched⁸**III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹**

Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
A	GB,A,857 427 (AVIMO LTD) 29 December 1960 see page 1, line 73 - page 2, line 51; figures 1-3 ---	1,3,5, 7-9
A	US,A,3 030 807 (M.D.SCADRON) 24 April 1962 see column 2, line 47 - column 3, line 69; figures 1-3,6,12 ---	1,3,4,8, 9
A	WO,A,8 607 465 (ROSEMOUNT INC.) 18 December 1986 see page 2, line 27 - page 3, line 31; figures 1,3 -----	1,4,6

¹⁰ Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

IV. CERTIFICATION

Date of the Actual Completion of the International Search 28 OCTOBER 1993	Date of Mailing of this International Search Report 26. 11. 93
International Searching Authority EUROPEAN PATENT OFFICE	Signature of Authorized Officer HANSEN P.

**ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO.**

US 9306582
SA 77126

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information. 28/10/93

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
GB-A-857427		None	
US-A-3030807		None	
WO-A-8607465	18-12-86	US-A- 4730487	15-03-88
		CA-A- 1267300	03-04-90
		EP-A,B 0224569	10-06-87
		JP-T- 62503122	10-12-87